



Building H-11 Freeport Center
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Company Data Sheet 2018

Corporate Structure:	Wholly owned subsidiary of Bonnell Aluminum, a subsidiary of Tredegar Corporation (NYSE:TG)
President:	Jared Bringhurst
V.P. Sales & Marketing Director of Operations	Brett Francom Brent Steele
V.P. of Finance	Dave Bartholomew
Certifications:	ISO 9001: 2015
Plant I Size:	132,000 square feet
Plant II Size:	225,000 square feet
Warehouse:	110,000 square feet
Year Founded:	1946 in Seattle Washington by Frank Hobbs
Warehouse moved to Utah:	1976
Manufacturing moved to Utah:	1980
Purchased by Bonnell:	2017
Primary Business:	Design, manufacture and sale of aluminum and vinyl extrusions
Capabilities:	Extrusion, Anodizing, Machining, Fabrication, Engineering, Buffing, Brushing, Bending, Welding, Powder Coat, Painting, Assembly, Design and Special Packaging.
Presses:	UBE 7" Diameter, Presezzi 9" Diameter
Market Concentration:	Electronics, OEM, Flooring, Store Fixture, Transportation, Medical, Marine, Retail, Solar and Structural Aluminum Framing Systems (TSLOTS)
Alloys:	6063, 6061, 6463, 6005A (and special requests)
Company SIC Code: Metal	3354, Aluminum Extruded Products DUNS Number: 00-194-3133 3499, Fabricated Products CAGE Code: 1UFR5
Geographic Coverage:	United States, Canada, and Mexico
Known for:	Reliable, Responsive - Superior product quality and customer service, High finish and tight tolerance extrusions, Quick turn-around, High ratio channel shapes, Lean manufacturing integration.
Company Mission:	Extraordinary Value Through Extrusion
Our Values:	Vision, Focus, Execution, Sense of Urgency, Uncompromising Integrity, Trust, Interdependence, and Individual Contribution.

Process Control Capabilities/Tools:

ISO 9001: 2015 Registered
 ASCONA Vision System
 ASI Applied Stats -Automated SPC for:
 Extrusion Press and Saw
 Machine Center
 Anodizing
 Fabrication
 MetalSaw
 SCADA - Recipe Management
 1st Article Inspections
 AQL - Acceptable Quality Level Inspections
 CMM - Coordinate Measure Machine
 Mitutoyo Model BH-305, 12"x20"x12"
 Roamer Arm W/PC-DMIS software
 (3) 48" Trimos Digital Height Gauge
 Array of other inspection tooling

Engineering Capabilities:

Degreed Engineers
 Design / Analysis
 Solid Modeling – Solidworks
 CAD – Computer Aided Drafting
 CAM – Computer Aided Machining
 Extrusion Die Design
 New Products Development
 Tooling, Fixture, Machine Design

Extrusion Capabilities:

80+ Years Die Correction Experience
 Presezzi 9" Press
 3500 Ton
 180 ft Run-out Table
 Auto Double-Puller System
 Auto Stretcher
 Programmable Saw – Up to 41ft
 UBE 7" Press
 1850 Ton
 150 ft Run-out Table
 Auto Stretcher
 Auto Double-Puller System
 Programmable Saw – Up to 30ft

Assembly / Packaging:

Component Packaging - Kitting
 Customized Packaging
 Plastic / Paper Sleeving
 Customized Labeling
 Partail & Full assembly

Fabrication Capabilities:

Customized Machines:
 (4) Diacro Press Brakes—35 ton x 6'
 For 6" C/C Countersunk Holes
 Punch/Countersink Machine - 3" C/C
 Profile End Deburring Machine
 Flex Carpet Metal Machine
 Automated Punch/Protective Taping
 Automated Protective Taping Machine
 Press Brakes for Punching or Bending:
 Chicago Press Brake - 90 Ton x 14'
 Chicago Press Brake – 60 ton x 14'
 Atlantic Press Brake - 75 ton x 10'
 Accupress Press Brake - 60 Ton x 6'
 Verson Press Brake - 15 ton x 4'
 (2) Pines Hydraulic Benders
 (2) Shapers for Metal Cutting
 Automated punch/mitre cutting machine
 - Manual Benders - Drill Presses
 - Welding - Riveting
 - Various automated cut/drill/punch machines

Saw Cut Capabilities:

(2) MetlSaw-High Volume Precision Cut Saw
 Standard length tolerance +/- 0.010"
 Standard Perpendicularity +/- 0.010"
 Cut window 8"x 24"
 ½" to 21' Automatic Feed Table
 Radial arm saw
 cut window 8"x 36" +/- 0.031"

Precision Miter Saws
 Misc. Chop Saws

Machining Capabilities:

Highly Qualified Machinists
 50+ Years Combined Experience
 Feature Mill - CAD/CAM
 CNC's
 (3) Mazak Vertical Mill – 60" x 30"
 (4) Haas Vertical Mill - 50" x 20"
 (3) Haas Horizontal 4 Axis - 24" x 24"
 (1) Haas Vertical VF10 - 120' Travel
 (1) Haas Vertical VF 6SS - 64" x 32"
 (1) Mazak Horizontal FF-5000/40
 27" x 27"
 (1) RoboDrill
 (2) Fanuc Robot
 (1) Weeke Vantech CNC Panel Router
 48" x 96"
 (1) XYZ CNC Router 85" x 312"
 5 Spindles

Finishing Capabilities:

Specialising in Highly Decorative Finishes
 Electrochemical Anodizing – up to 25 ft
 Full Color Spectrum
 Bright Dip
 Caustic
 Acid Etch
 Marine Finishes
 Hard Coating
 2-Step Architectural Anodizing –
 Champagne to Black color
 Conversion Coatings
 -Alodine - Iridite
 -Chemical Film
 -Electroplating
 Auto Polishing (Cut and Color)
 Up to 25 ft Lengths
 Powder Coating
 Wet Paint
 - Texture - Baked Enamel
 Masking/Stencilling
 Brushing
 Peening (Surface Texturing)
 Silk Screening
 Tumble De-Burr
 Hand De-Burr
 Automated De-Burr
 Ultrasonic Cleaning
 Chemical Cleaning

Warehousing:

200,000 Sq. Feet of Potential Storage
 Futura Trucking available For West
 Coast
 JIT Programs

Company Culture:

Development & Qualification/standardized
 work in-house Lean training programs.
 Team Oriented Metrics and Performance
 Employee Educational Assistance program
 Scholarship program for Employee's Family
 Performance Pay System

Awards/Recognition:

One of Utah's Top Ten Family Friendly
 Employers & Best Company to work for in
 Utah 1999-2014
 2016 Manufacturer of the Year Award - UMA
 2017 Manufacturer of the Year Award - UMA
 2018 Manufacturer of the Year Award - UMA
 2018 Excellence in Safety Award - UMA